

Work Order ID 102535

102535

Page 1

Wednesday, May 29, 2013 2:02:00 PM

Item ID: G13013-1

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Item Name: Top Bracket

Stop *NS2*

Start Date: 5/29/2013 Start Qty: 10.00

10

Cust Item ID:

Required Date: 6/4/2013 Req'd Qty: 10.00

10

Customer:

Reference: REWORK

Approvals: Process Plan: *UMF*

Date: *13-5-29*

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
G13013-1									
110	Outsource process-Anodize per QSI017 4.1.10.1	0.00							
110									
Outsource4	Memo	0.00							
Outsource process - Anodize	PULL FROM STOCK G13013-1 X 10 M125828								
	SEND OUT FOR ANODIZING								
120	Receive & Inspect for Damage & Mat'l Certs	0.00							
120									
Packaging	Memo	0.00							
Packaging									
130	QC3- Inspect Part Finish	0.00							
130									
QC	Memo	0.00							
Quality Control									

CL 13/05/29 10

P/O 20025

(P/O 13/05/10)

*SMB
BES*

10

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Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

140

Identify as per dwg & Stock Location: *5521*

0.00

140

Packaging

Memo

0.00

Packaging

10x 8 13-6-5

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

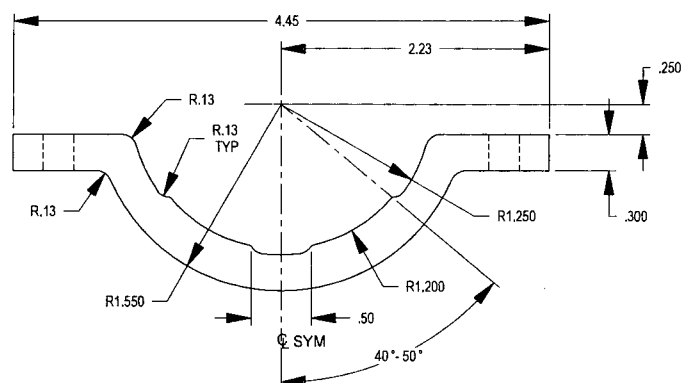
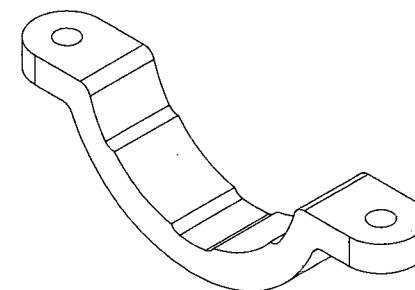
0.00

Quality Control


MCS 13-06-05

ME

13-6-5



UNLESS OTHERWISE NOTED
MATERIAL: AL 6061-T6 QQ-A-200/8
FINISH: BUFF/SAND SMOOTH,
BLACK HARD COAT ANODIZE

BREAK SHARP EDGES UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES $\pm 16'$ $\frac{1}{2}$ $\pm .003$ 12° $\frac{1}{16}$ $\pm .010$ $\frac{1}{32}$ $\pm .003$	DESIGNED	CLB	DATE	11/03/08	
	DRAWN		DATE		
	CHECKED		DATE		
	APPROVED	CLB	DATE	11/03/08	
			Title	TOP BRACKET	
THIS DOCUMENT INCLUDES INFORMATION PROPRIETARY TO GENEVA AVIATION AND SHALL NOT BE USED OR REPRODUCED BY ANYONE WITHOUT THE WRITTEN PERMISSION OF GENEVA AVIATION, INC.			Drawing Number: G13013-1		REV C
			Pro. No. GA202		Size R Scale: 1:1 Sheet - of



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO20025

Purchase Order Date 5/29/2013

PO Print Date 6/4/2013

Page Number 1 of 1

Order From :

VC-ATG001

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

Contact Name

Buyer

Chantal Lavoie

Vendor Phone

613-446-4544

Requisition Nbr

Vendor Fax

613-446-4556

Tax Resale Nbr

10127-2607

Vendor Account Nbr

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	102535	G13013-1 TOP BRACKET	6/3/2013 Yes	10.00	FedEx PI collect	\$3.8250	\$38.25
		Special Inst:	FINISH BLACK HARD ANODIZE PER IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK				
2	102536	G13013-2 LOWER BRACKET	6/3/2013 Yes	10.00	FedEx PI collect	\$3.8250	\$38.25
		Special Inst:	FINISH BLACK HARD ANODIZE PER IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK				

PO Total:

\$76.50

Change Nbr: 2

Change Date: 6/4/2013

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO



A.T.G. Industries Inc.
 731, rue Industrielle Rd.
 PLATING DEPARTMENT
 Rockland, On K4K 1T2
 Canada
 Ph: (613) 446-4544
 Fax: (613) 446-4556

Pack List

Number: 62426

Date: 05-Jun-13

To

DART AEROSPACE LTD
 1270 ABERDEEN ST.
 HAWKESBURY, ON K6A 1K7
 Canada

Ship To

DART AEROSPACE LTD
 1270 ABERDEEN ST.
 HAWKESBURY, ON K6A 1K7
 Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity	Description		
8 ea	Part: 646.2910 HARD ANODIZE BLACK MIL-A-8625 TYPE III CLASS 2 PRIMER MIL-P-23377J TYPE I CLASS N Job: 20130307 PO: 19717		Rev: Line:
1 lot	Part: ASST 1 PC D4822-2 1 PC D4822-1 1 PC D4821-1 HARD ANODIZE BLACK MIL-A-8625 TYPE III CLASS 2 PRIME MIL-P-23377J TYPE I CLASS N Job: 20130337 PO: 19816		Rev: Line:
22 ea	Part: D4410-13 ANODIZE BLACK MIL-A-8625 TYPE II CLASS 2 Job: 20130338 PO: 19997		Rev: Line:
1 lot	Part: ASST 10 PCS G13013-1 10 PCS G13013-2 HARD ANODIZE BLACK MIL-A-8625 TYPE III CLASS 2 Job: 20130339 PO: 20025		Rev: Line:
Certificate of Conformance			
A.T.G. Industries certifies that all items in this shipment are in conformance			



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Pack List

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HAWKESBURY, ON K6A 1K7
Canada

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Canada

Ph: 613-632-5200

Fax: 613-632-1185

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Fax: 613-632-1185

Terms		Ship Via
Quantity	Description	
	with all requirements, specifications and drawings referenced in the purchase order.	
	ISO 9001 : 2008 REGISTERED ATG SALES-2010 TERMS APPLY	
	DATE : <u>5/6/13</u>	
	CERTIFIED SIGNATURE : <u><i>[Signature]</i></u>	
	RECEIVER SIGNATURE : _____	